



金堯機電有限公司
KINGYAO ELECTRICAL CO.,LTD



金堯巨型CNC電腦數控車床

TEL : 04-2563-1883 WEB : <http://www.kingyao.com.tw>
FAX : 04-2563-3182 MAIL : kingyao0425352450@gmail.com

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金堯機電 30 年的技術與經歷傳承，在銷售傳統車床或 C N C 數控車床從組立、維修、整修、更換控制器、售後服務、到加工程式參數調整以及加工技術指導，金堯機電都秉持為客戶做最完整的服務與技術支援。

近年更致力於創新機台製造，將維修累積的經驗加注在生產更好的機台設計中，客製化巨型車床、光學雕刻機、特殊機能設計製造（如超大型投影機布幕模具加工機、大小型 L C D 模具加工機），開拓全新 C N C 車床展望。

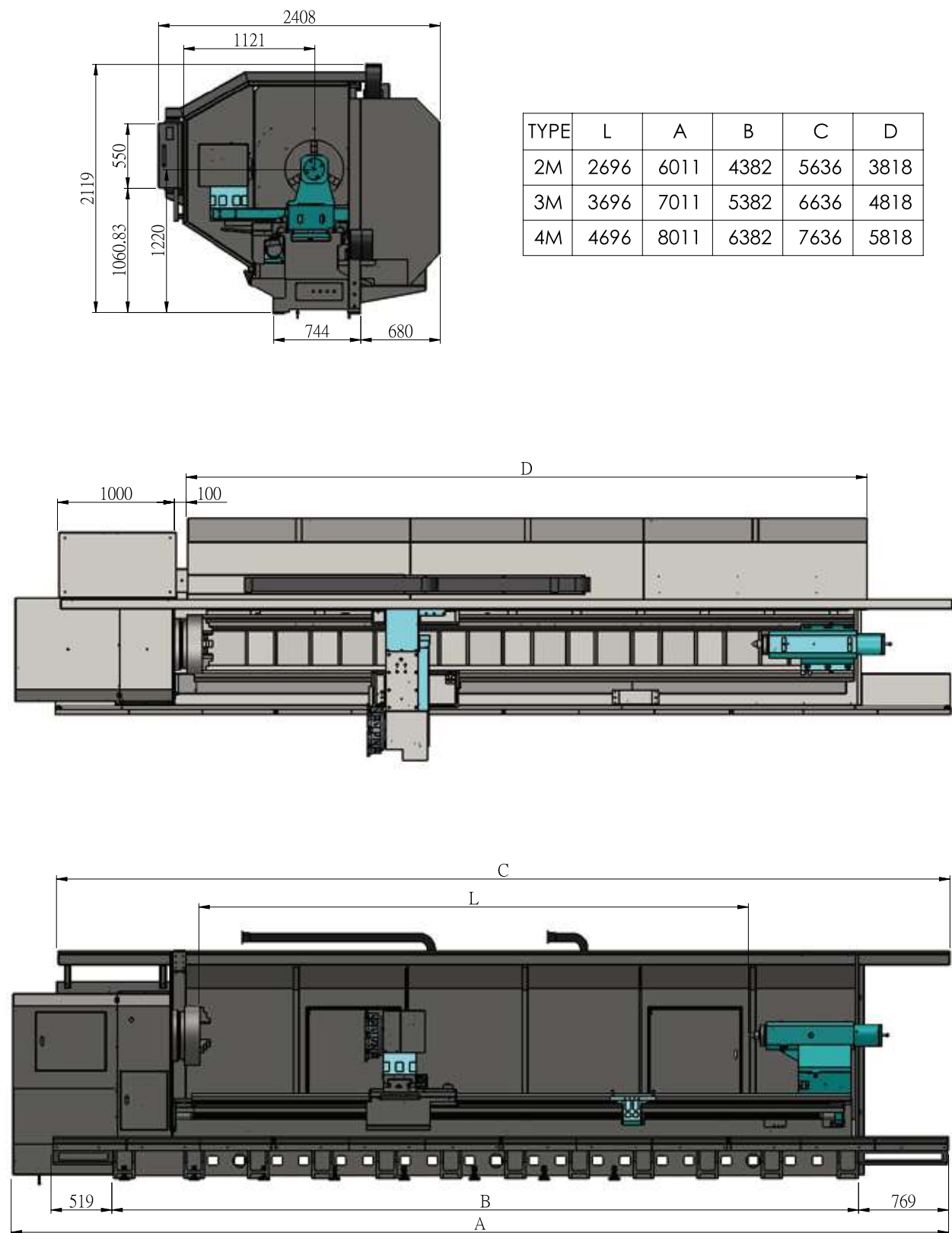
King Yao has been working in machine tool technology for 30 years. King Yao is specialized in conventional lathe and CNC lathe . We offer strong technical support for maintainance , re-new , customer after sale service, adjusting machining parameters and guidance of metal working processing.

In recent years, we have devoted ourselves to innovate and manufacture new machine. We design the best machine based on years of maintain experience. We also manufacture customized machine such as giant CNC lathe, optical marking machine, mold processing machine for large projection screen, variety LCD mold processing machine, etc.

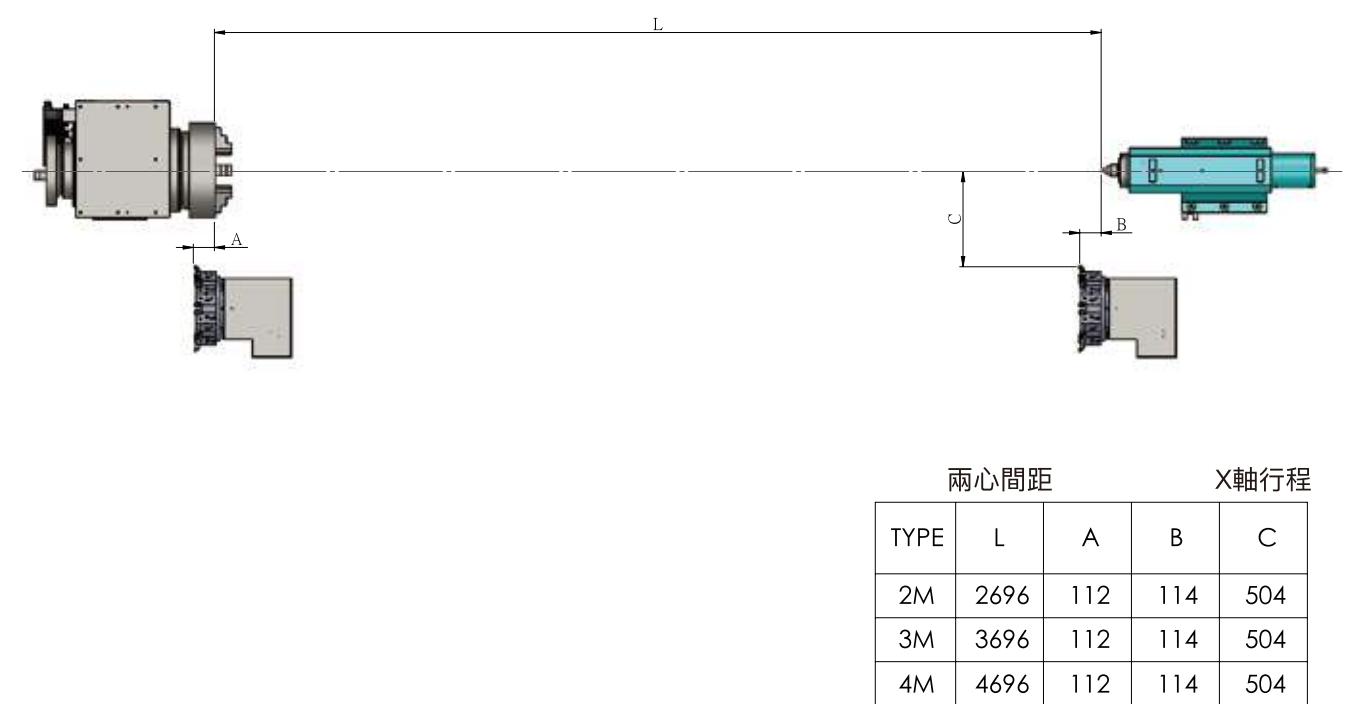
Our vision is to be the best partner who can assist industries to reach success; our mission is to be the machinery equipment's solutions provider.

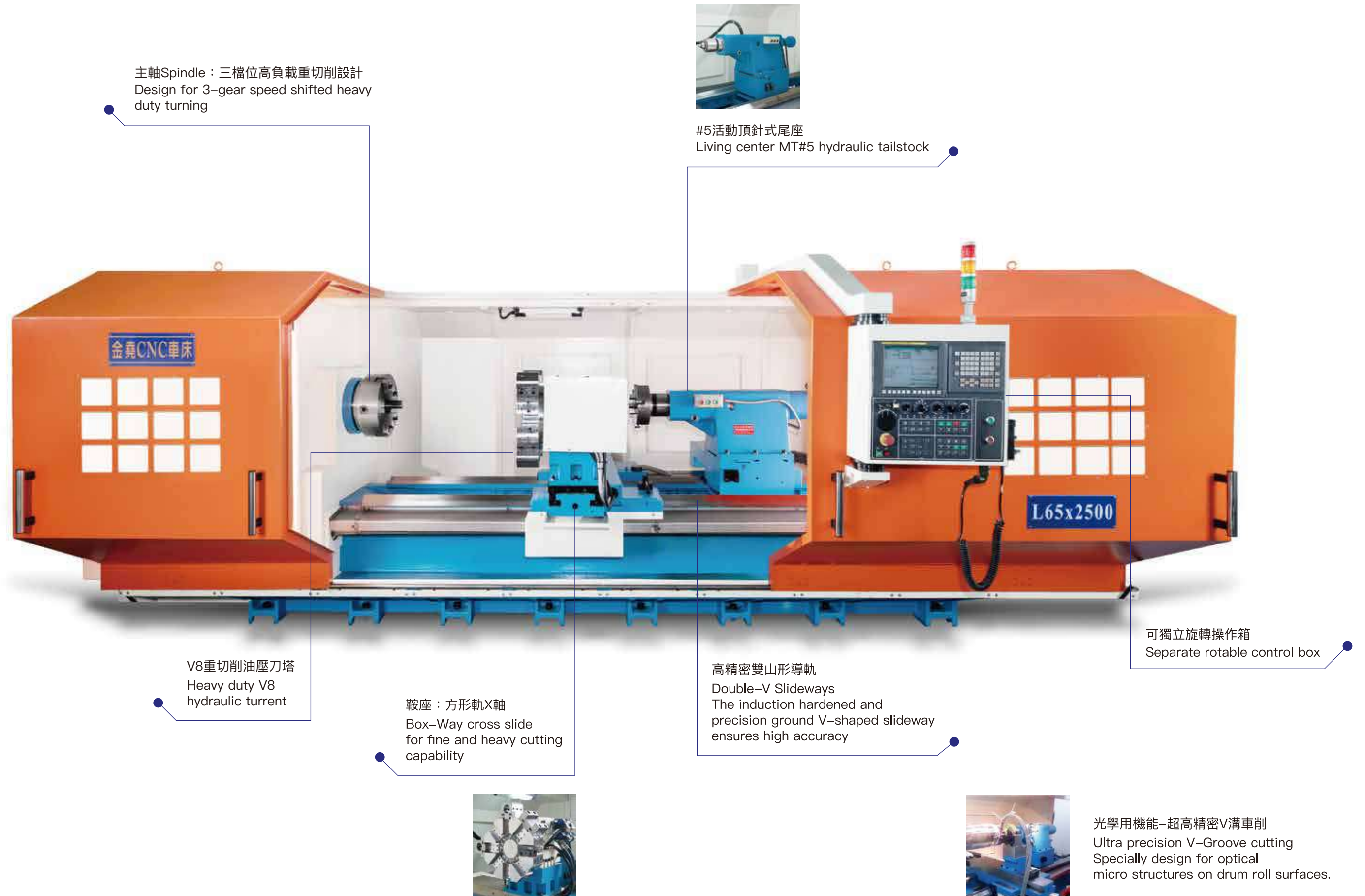


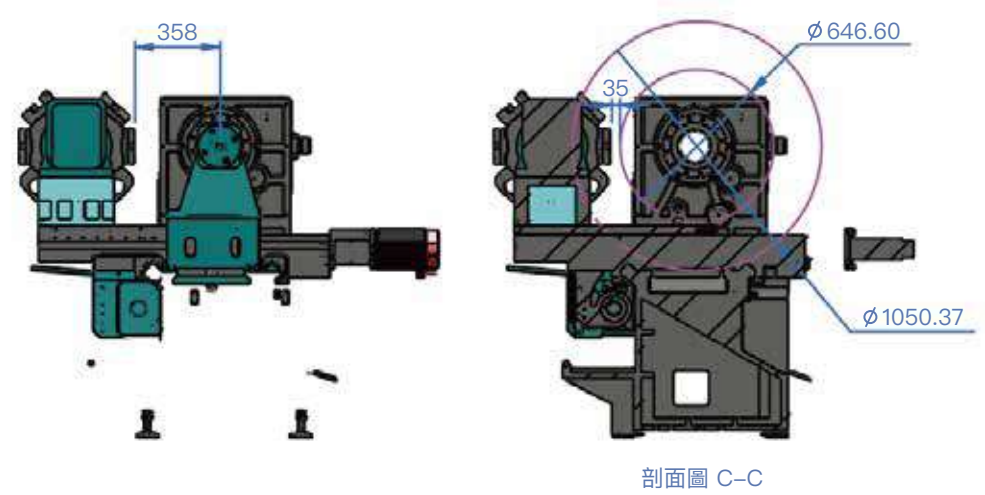
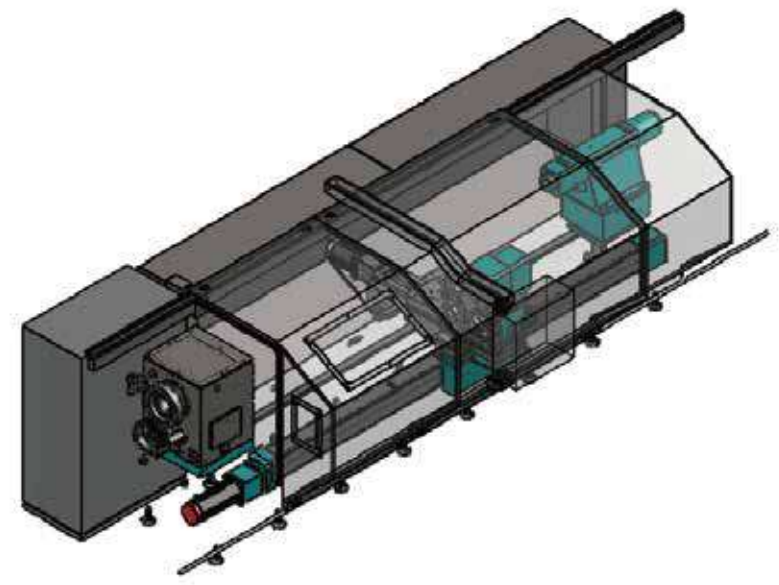
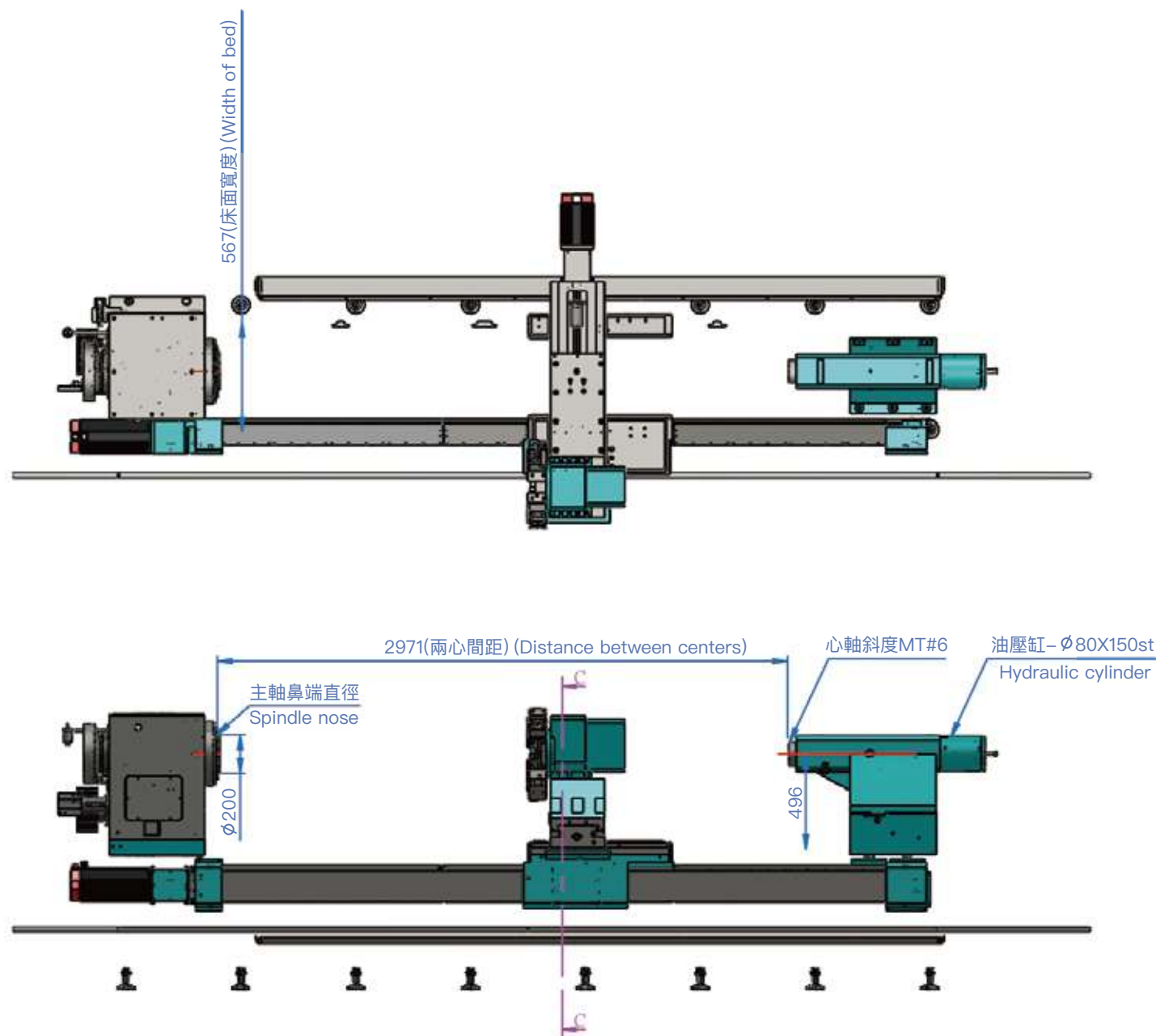
機械外觀尺寸圖 Layout 比例 Scale 1 : 30 (mm)



機械行程圖 Work Range 比例 Scale 1 : 30 (mm)







配件及附件 Equipmentandaccessories

▼ 標準配件

電腦系統FANUC 0i-T / 三菱M80 彩色螢幕7” 主軸馬達30HP 主軸孔徑125mm 三爪手動連動夾頭 立式V8刀塔、刀具座及刀套 軸承中心架 油壓跟刀架 副主軸式尾座 固定頂針MT#5 油壓系統 冷卻水槽及冷卻系統 後鐵屑輸送機 雙門及擋屑板 LED工作燈 工具箱及調整工具	Controller FANUC 0i-T / Mitsubish M80 Color LCD 7” Spindle motor 30HP Spindle bore 125mm 3-jaw manual scroll chuck Vertical 8-station turret tool holdersandsockets Steady rest of roller jaw Self-center follow rest Tailstock with built-in-center Dead centerMT#5 Hydraulic system Coolant pan and Coolant system Chip conveyor Double doorandSplash guard Work light Tool box with adjusting tool
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▼ 選配

彩色螢幕10.4” 主軸孔徑180mm 主軸機械式定位 Cs軸功能 三爪中空油壓夾頭 四爪手動連動夾頭 臥式H4刀塔(不含刀具座及刀套) 立式V12動力刀塔(不含刀具座及刀套) 搪孔刀座(不含刀桿) 固定頂針MT#6 變壓器 高壓冷卻泵浦 前鐵屑輸送機	Color LCD 10.4” Spindle bore 180mm Spindle mechanicl orientation Cs axis function 3-jaw hollow hydraulic chuck 4-jaw manual independent chuck Horizontal 4-station turret without tool holder& sockets V12 Driven tool system without tool holder& sockets Boring attachment without boring bar Dead center MT#6 Transformer Chip conveyor
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- ◆ 以上規格如有變更恕不另行通知
Specifications are subject to change without notice.
- ◆ 兩心間距會因主軸孔徑不同而改變
Distance between centers will be changed because of different spindle bore.
- ◆ X軸移動量會因不同刀塔而改變
X axis travel will be changed because of different tool post.
- ◆ 機械長度不含鐵屑輸送機
Machine length is not including chip conveyor.
- ◆ 詳細規格數據依報價為主
Detail specification depends on quotation.

L650巨型CNC車床規格表

▼ L650巨型CNC車床規格表

床面上旋徑Swing over bed	940mm
鞍面上旋徑Swing over cross slide	650mm
兩心間距Distance between centers	2600、3600、4600、5600、6600
床面寬度Width of bed	560mm
主軸孔徑(鼻端、轉速)Spindle bore(nose、speed)	Φ125mm,*Φ180mm
主軸變速檔數Number of spindle speed range	(N,L,H)3檔(含空檔)
主軸馬達Spindle motor(30分min/連續Cont)	αP40i(30HP/25HP)*αip30/αip40
油壓刀塔Turret(標準Standard)	V8 外徑刀OD tool口32mm 內徑刀ID tool(Φ50mm)*63mm
油壓刀塔Turret(選購Option)	H4 外徑刀OD tool口32mm 內徑刀ID tool(Φ50mm)
X軸移動量Travel of X axis	504mm
Z軸移動量Travel of Z axis	2690、3690、4690、5690、6690
推給速度Rapid traverse(X,Z)	8 m/min
伺服馬達Servo motor	X：α12i(4HP),Z：α22i(5.3HP)
尾座心軸移動量Travel of tailstock quill	150mm
尾座心軸直徑Diamter of tailstock quill	125mm,*180mm
尾座心軸斜度Taper of tailstock quill	MT#5 ,*MT#6
油壓馬達Hydraulic motor	2HP
冷卻泵浦Coolant pump	1HP,*高壓泵浦
機械長度Length of machine	6010, 7010, 8010, 9010, 10010
機械寬度Width of machine	2408mm
機械高度Height of machine	2200mm
機械重量Weight of machine	8200, 11330, 14560, 17670, 20170 kg

* 選配 Optional equipment